## **DECLARATION AND POWER OF ATTORNEY**

I, the below named inventor, hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first, and sole inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled BREAKAWAY BUCKLE, the specification of which is attached hereto. This application is a continuation-in-part of still-pending U.S. Patent Application Serial No. 10/354,720 filed January 30, 2003, which in turn is a continuation-in-part of U.S. Patent Application Serial No. 10/103,264 filed March 21, 2002, now U.S. Patent No. 6,637,083.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability in accordance with Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim the benefit under Title 35, United States Code, §120, of United States Patent Application Serial No. 10/354,720 filed January 30, 2003 and insofar as the subject matter of each of the claims of this application is not disclosed in that prior application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose all information that is material to patentability in accordance with Title 37, Code of Federal Regulations, §1.56, and which became available to me between the filing date of the prior application and the national or PCT international filing date of this application.

I hereby declare that all statements made herein based on my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

## And I hereby appoint:

| Maurice E. Gauthier     | - Reg. No. 20,798 |
|-------------------------|-------------------|
| Matthew E. Connors -    | Reg. No. 33,298   |
| Arlene J. Powers        | - Reg. No. 35,985 |
| William E. Hilton       | - Reg. No. 35,192 |
| Patrick J. O'Shea       | - Reg. No. 35,305 |
| Richard L. Stevens, Jr. | - Reg. No. 44,357 |

all of the firm of Samuels, Gauthier & Stevens, my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

## Samuels, Gauthier & Stevens 225 Franklin Street, Suite 3300 Boston, MA 02110

Attn: Maurice E. Gauthier

| Frank A. Howell | (Inventor's Signature)                         |
|-----------------|--|
| (Date)          | 15 Cotton Lane Oxford, Maine 04270 (Residence) |
| (Citizenshin)   | Same as Residence (Post Office Address)        |